

# Sensitivity Analysis, Adjust

Spoken Tutorial Project  
<http://spoken-tutorial.org>

National Mission on Education through ICT  
<http://sakshat.ac.in>

Rahul, Neelesh, Kannan  
IIT Bombay



# Learning Objectives

**We will**

- **determine the exact Reflux Ratio for a separation**



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We will

- determine the exact Reflux Ratio for a separation
- first do this through **Sensitivity Analysis**
- repeat this through the **Adjust operation**



# System Requirements

- **DWSIM 3.4**
- **Any OS: Windows, Linux, Mac OS X or FOSSEE OS on ARM**



# Prerequisites

To practice this tutorial you should know

- How to open a simulation file in DWSIM
- How to carry out rigorous distillation simulation
- How to add components to a flowsheet



# Prerequisite Tutorials and Files

- <http://spoken-tutorial.org> gives details of prerequisite tutorials
- The prerequisite tutorials are available at this website
- All associated files are also available at this site



# Problem Solved in a Prerequisite Tutorial: rigorous.dwxml

- **Components: Benzene, Toluene**
- **Reflux ratio: 2**
- **Benzene mole fraction **desired** in distillate = 0.95**
- ****Achieved** mole fraction = 0.946**



# Problem Solved in a Prerequisite Tutorial: rigorous.dwxml

- Components: Benzene, Toluene
- Reflux ratio: 2
- Benzene mole fraction **desired** in distillate = 0.95
- **Achieved** mole fraction = 0.946
- How do we improve the purity?



# Problem Solved in a Prerequisite Tutorial: rigorous.dwxml

- **Components: Benzene, Toluene**
- **Reflux ratio: 2**
- **Benzene mole fraction **desired** in distillate = 0.95**
- ****Achieved** mole fraction = 0.946**
- **How do we improve the purity?**
- **Increase the reflux ratio**



# Assignment 1:

## Determine the exact reflux ratio

- Can you find out the reflux ratio required for 0.95 purity?
- Follow the procedure I explained just now
- It is approximately 2.067



# Assignment 2: Two Dependent Variables

- In the previous assignment, include a second dependent variable: benzene mole fraction in the bottoms



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- In the previous assignment, include a second dependent variable: benzene mole fraction in the bottoms
- **Observe both distillate and bottoms compositions**



# Assignment 2: Two Dependent Variables

- In the previous assignment, include a second dependent variable: benzene mole fraction in the bottoms
- Observe both distillate and bottoms compositions
- Find out how to plot two profiles using Chart



# Assignment 3: Validation of Results of Sensitivity Analysis

- **Verify if the reflux ratio of 2.067 that we saw in assignment 1 will work**



# Assignment 3: Validation of Results of Sensitivity Analysis

- Verify if the reflux ratio of 2.067 that we saw in assignment 1 will work
- For this, start with **rigorous.dwxml** once again



# Assignment 3: Validation of Results of Sensitivity Analysis

- Verify if the reflux ratio of 2.067 that we saw in assignment 1 will work
- For this, start with rigorous.dwxml once again
- **Change the reflux ratio to 2.067**



# Assignment 3: Validation of Results of Sensitivity Analysis

- Verify if the reflux ratio of 2.067 that we saw in assignment 1 will work
- For this, start with rigorous.dwxml once again
- Change the reflux ratio to 2.067
- **Simulate**



# Assignment 3: Validation of Results of Sensitivity Analysis

- Verify if the reflux ratio of 2.067 that we saw in assignment 1 will work
- For this, start with rigorous.dwxml once again
- Change the reflux ratio to 2.067
- Simulate
- **What distillate composition do you get?**



# Assignment 4: Higher Purity

- **Supposing that I want 0.96 benzene mole fraction in the distillate**



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- Supposing that I want 0.96 benzene mole fraction in the distillate
- **What reflux ratio is required?**



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- **As in the problems we solved, you may change only the reflux ratio**



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- **Solve this first by Sensitivity Analysis**



# Assignment 4: Higher Purity

- **Supposing that I want 0.96 benzene mole fraction in the distillate**
- **What reflux ratio is required?**
- **As in the problems we solved, you may change only the reflux ratio**
- **Solve this first by Sensitivity Analysis**
- **Check your calculations with Adjust**



# Assignment 5: Highest Purity

- Find the highest distillate purity you can get in this column



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- Find the highest distillate purity you can get in this column
- You may vary the reflux ratio only, as in the earlier assignments



# Assignment 5: Highest Purity

- Find the highest distillate purity you can get in this column
- You may vary the reflux ratio only, as in the earlier assignments
- I could go up to a mole fraction of 0.99, by proceeding gradually



# Summary

We learnt the following in this tutorial:

- How to do Sensitivity Analysis?
- How to narrow the solution range?
- How to directly achieve the same results using Adjust?
- How to use Adjust to push a plant to deliver more?



# About the Spoken Tutorial Project

- Watch the video available at [http://spoken-tutorial.org/What\\_is\\_a\\_Spoken\\_Tutorial](http://spoken-tutorial.org/What_is_a_Spoken_Tutorial)
- It summarises the Spoken Tutorial project



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- It summarises the Spoken Tutorial project
- If you do not have good bandwidth, you can download and watch it



# Spoken Tutorial Workshops

## The Spoken Tutorial Project Team

- Conducts workshops using spoken tutorials
- Gives certificates to those who pass an online test
- For more details, please write to [contact@spoken-tutorial.org](mailto:contact@spoken-tutorial.org)



# Forum to answer questions

- Do you have questions in THIS Spoken Tutorial?
- Choose the minute and second where you have the question.
- Explain your question briefly.
- Someone from the FOSSEE team will answer them.

Please visit <http://forums.spoken-tutorial.org/>



# Textbook Companion Project

- The FOSSEE team coordinates coding of solved examples of popular books
- We give honorarium and certificate to those who do this

For more details, please visit this site:

[http://dwsim.fossee.in/Textbook\\_Companion\\_Project](http://dwsim.fossee.in/Textbook_Companion_Project)



# Lab Migration Project

- The FOSSEE team helps migrate commercial simulator labs to DWSIM
- We give honorarium and certificates to those who do this

For more details, please visit this site:

<http://dwsim.fossee.in/lab-migration-project>



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- More information on this mission is available at

<http://spoken-tutorial.org/NMEICT-Intro>



# Thanks!

<http://dwsim.inforside.com.br/>

