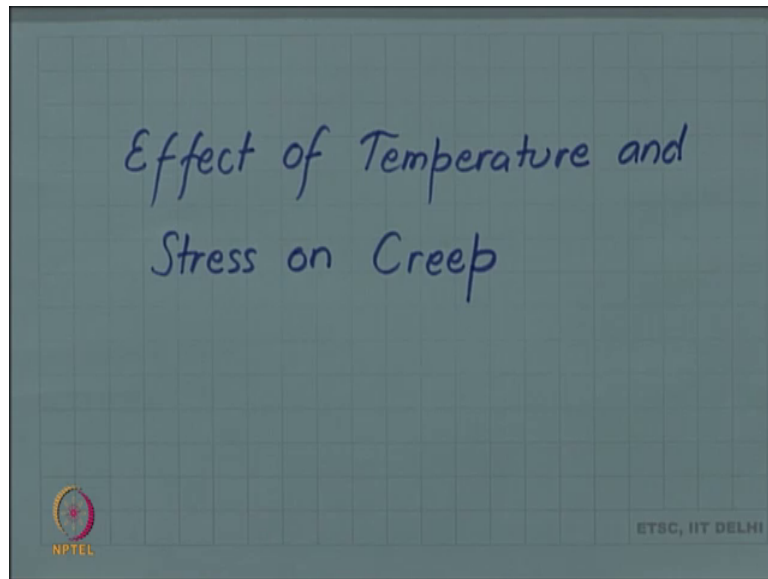


Introduction to Materials Science and Engineering  
Prof. Rajesh Prasad  
Department of Applied Mechanics  
Indian Institute of Technology, Delhi

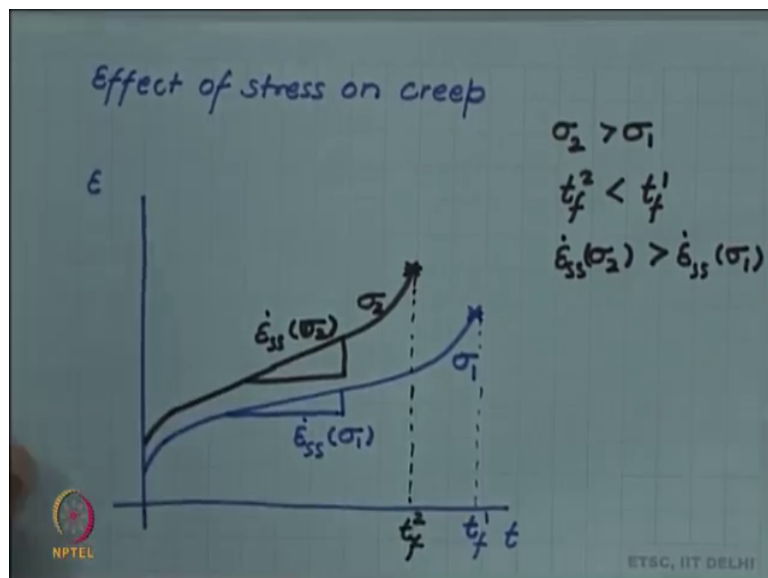
Lecture - 132  
Effect of stress and temperature on creep

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Let us discuss the Effect of temperature and stress on creep.

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So, effect of stress on creep is similar to the effect of temperature. So, if this stress is suppose done at stress  $\sigma_1$  and if we now conduct a stress at another stress at another stress  $\sigma_2$  greater than  $\sigma_1$ , then the initial strain will be more, at the same time the steady state creep rate will be higher and finally, the creep life will be shorter.

So, if we have let us say a creep life of  $t_{f1}$  at  $\sigma_1$ , then the creep life  $t_{f2}$  at  $\sigma_2$  is shorter,  $t_{f2}$  is shorter than  $t_{f1}$ , but the steady state strain rate which is the slope in the steady state regime  $\dot{\epsilon}_{ss}$  at  $\sigma_1$ , this is less with increased stress the slope increases, this is steady state strain rate at  $\sigma_2$ .

So, steady state strain rate at  $\sigma_2$  is greater than strain greater  $\sigma_1$ . This stress dependence and the temperature dependence can be given as an equation.

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Effect of stress and temperature on steady state strain rate

$$\dot{\epsilon}_{ss}(T, \sigma) = C \sigma^n \exp\left(-\frac{Q}{RT}\right)$$

$\dot{\epsilon}_{ss}(T, \sigma)$  = steady state strain rate at  $T$  and  $\sigma$

$T$  = Test temperature (K)       $n \sim 1$  to  $8$

$\sigma$  = Test stress

$C$  = a constant

$\rightarrow n$  = stress exponent } material properties

$\rightarrow Q$  = activation energy }

$R$  = gas constant

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So, here is the equation. Steady state strain rate depends on the stress and temperature. The temperature dependence is the familiar exponential dependence, you can see here exponential minus  $Q$  by  $R T$  where  $T$  is the test temperature in Kelvin of course, in these equations it is always in the Kelvin.  $Q$  is the activation energy. So, this will be the activation energy for creep and  $R$  is the gas constant.

So, exponential dependence on temperature; the stress dependence is like a power law. So, its stress to the power  $n$ ;  $n$  is called the stress exponent. So, it is some power of

stress;  $n$  generally varies from 1 to 8. So, you can write it here;  $n$  is 1 to 8 depending upon the different creep mechanisms which we are going to discuss.

So, the creep rate steady state creep rate is a strong function both of stress and temperature. So, a slight increase in stress and a slight increase in temperature can significantly enhance the steady state creep rate and thus dramatically you can reduce the creep life. So, creep is a very stress and temperature sensitive process.